TM 11-5825-231-20P-6

TECHNICAL MANUAL

ORGANIZATIONAL MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS LISTS FOR

RADIO RECEIVER R-725/URR (NSN 5820-00-926-0180)

HEADQUARTERS, DEPARTMENT OF THE ARMY
DECEMBER 1976

TECHNICAL MANUAL
No. 11–5825–231–20P–6

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, DC, *16 December 1976*

ORGANIZATIONAL MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS LIST FOR

RADIO RECEIVER R–725/URR (NSN 5820–00–926–0180)

Current as of 25 September 1976

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* This manual, together with TM 11–5825–231–34P–6, 12 November 1976, supersedes TM 11–5825–231–25P–6, 2 May 1972.

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SECTION I

INTRODUCTION

1. Scope

This manual lists repair parts and special tools required for performance of organizational maintenance of the R-725/URR.

2. General

This Repair Parts and Special Tools List is divided into the following sections:

a. Section II. Repair Parts List. A list of repair parts authorized for use in the performance of maintenance. The list also includes parts which must be removed for replacement of the authorized parts. Parts lists are composed of functional groups in ascending numerical sequence, with the parts in each group listed in figure and item number sequence.

b. Section III. Special Tools List. Not applicable.

c. Section IV. National Stock Number and Part Number Index. A list, in ascending National item identification number (NIIN, last 9 digits) sequence, of all National stock numbers appearing in the listings, followed by a list, in alphameric sequence, of all part numbers appearing in the listings. National stock number and part numbers are cross-referenced to each illustration figure and item number appearance.

3. Explanation of Columns

The following provides an explanation of columns found in the tabular listings:

a. Illustration. This column is divided as follows:

(1) *Figure number.* Indicates the figure number of the illustration in which the item is shown.

(2) *Item number.* The number used to identify each item called out in the illustration.

b. Source, Maintenance, and Recoverability Codes (SMR).

(1) *Source code.* Source codes are assigned to support items to indicate the manner of acquiring support items for maintenance, repair, or overhaul of end items. Source codes are entered in the first and second positions of the Uniform SMR Code format as follows:

Code	*Definition*
PA	—Item procured and stocked for anticipated or known usage.
XD	—A support item that is not stocked. When required, item will be procured through normal supply channels.

NOTE

Cannibalization or salvage may be used as a source of supply for any items source coded above except those coded XA, XD, and aircraft support items as restricted by AR 700-42.

(2) *Maintenance code.* Maintenance codes are assigned to indicate the levels of maintenance authorized to USE and REPAIR support items. The maintenance codes are entered in the third and fourth positions of the Uniform SMR Code format as follows:

(*a*) The maintenance code entered in the third position will indicate the lowest maintenance level authorized to remove, replace, and use the support item. The maintenance code entered in the third position will indicate one of the following levels of maintenance:

Code	*Application/Explanation*
O	—Support item is removed, replaced, used at the organizational level.

(*b*) The maintenance code entered in the fourth position indicates whether the item is to be repaired and identifies the lowest maintenance level with the capability to perform complete repair (i.e., all authorized maintenance functions). This position will contain one of the following maintenance codes:

Code	*Application/Explanation*
F	—The lowest maintenance level capable of complete repair of the support item is the direct support level.
Z	—Nonreparable. No repair is authorized.

(3) *Recoverability code.* Recoverability codes are assigned to support items to indicate the disposition action on unserviceable items. The recoverability code is entered in the fifth position of the Uniform SMR Code format as follows:

Recoverability codes	*Definition*
Z	—Nonreparable item. When unserviceable, condemn and dispose at the level indicated in position 3.

Recoverability codes	*Definition*
D	—Reparable item. When beyond lower level repair capability, return to depot. Condemnation and disposal not authorized below depot level.

c. National Stock Number. Indicates the National stock number assigned to the item and will be used for requisitioning purposes.

d. Part Number. Indicates the primary number used by the manufacturer (individual, company, firm, corporation, or Government activity), which controls the design and characteristics of the item by means of its engineering drawings, specifications standards, and inspection requirements, to identify an item or range of items.

NOTE

When a stock numbered item is requisitioned, the repair part received may have a different part number than the part being replaced.

e. Federal Supply Code for Manufacturer (FSCM). The FSCM is a 5-digit numeric code listed in SB 708-42 which is used to identify the manufacturer, distributor, or Government agency, etc.

f. Description. Indicates the Federal item name and, if required, a minimum description to identify the item.

g. Unit of Measure (U/M). Indicates the standard of the basic quantity of the listed item as used in performing the actual maintenance function. This measure is expressed by a two-character alphabetical abbreviation (e.g., ea, in, pr, etc.). When the unit of measure differs from the unit of issue, the lowest unit of issue that will satisfy the required units of measure will be requisitioned.

h. Quantity Incorporated in Unit. Indicates the quantity of the item used in the breakout shown on the illustration figure, which is prepared for a functional group, subfunctional group, or an assembly.

4. Special Information

The following publications pertain to the R-725/URR and its components:

TM 11-5825-231-10, Direction Finder Sets AN/TRD-23, AN/TRD-23A, AN/TRD-15, and AN/TRD-15A

TM 11-5825-231-24, Direction Finder Sets AN/TRD-23, AN/TRD-23A, AN/TRD-15, and AN/TRD-15A

5. How to Locate Repair Parts

a. When National stock number or part number is unknown.

(1) *First.* Using the table of contents, determine the functional group within which the repair part belongs. This is necessary since illustrations are prepared for functional groups and listings are divided into the same groups.

(2) *Second.* Find the illustration covering the functional group to which the repair part belongs.

(3) *Third.* Identify the repair part on the illustration and note the illustration figure and item number of the repair part.

(4) *Fourth.* Using the Repair Parts Listing, find the figure and item number noted on the illustration.

b. When National stock number or part number is known.

(1) *First.* Using the Index of National Stock Numbers and Part Numbers, find the pertinent National stock number or part number. This index is in ascending NIIN sequence followed by a list of part numbers in ascending alphameric sequence, cross-referenced to the illustration figure number and item number.

(2) *Second.* After finding the figure and item number, locate the figure and item number in the repair parts list.

6. Abbreviations

Not applicable.

(Next printed page is 4)

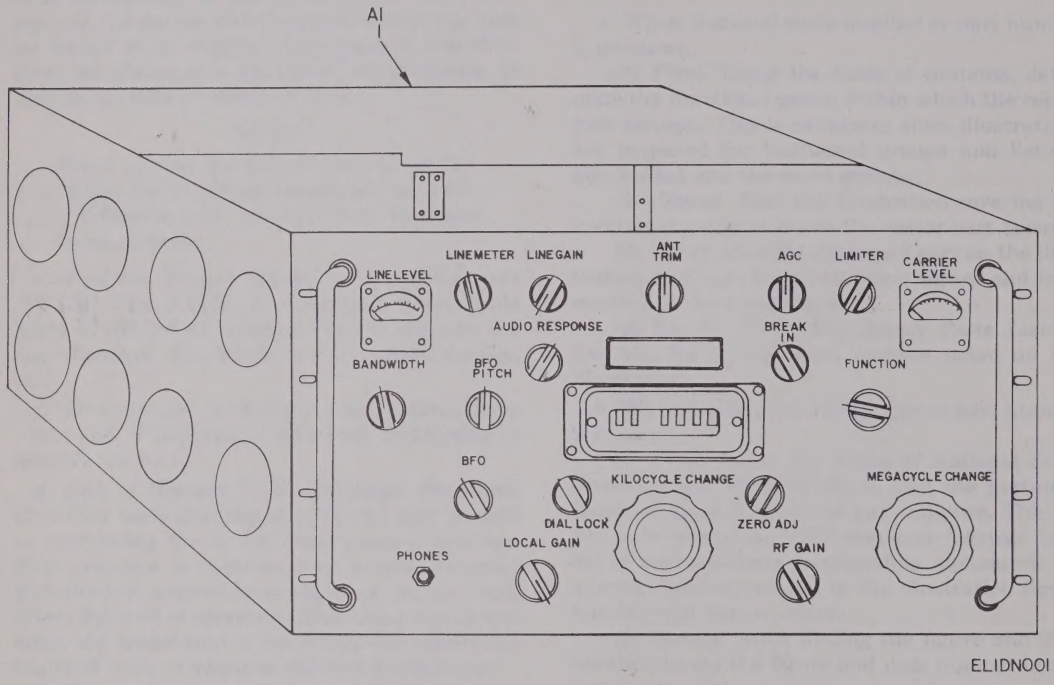


Figure 1. Radio Receiver R-725/URR.

(1) ILLUSTRATION (a) FIG NO.	(1) ILLUSTRATION (b) ITEM NO.	(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) FSCM	(6) DESCRIPTION USABLE ON CODE	(7) U/M	(8) QTY INC IN UNIT
						GROUP 0204 RADIO RECEIVER R-725/URR		
1	1	XDDFD		SMD343619	80063	RECEIVER ASSEMBLY	EA	1

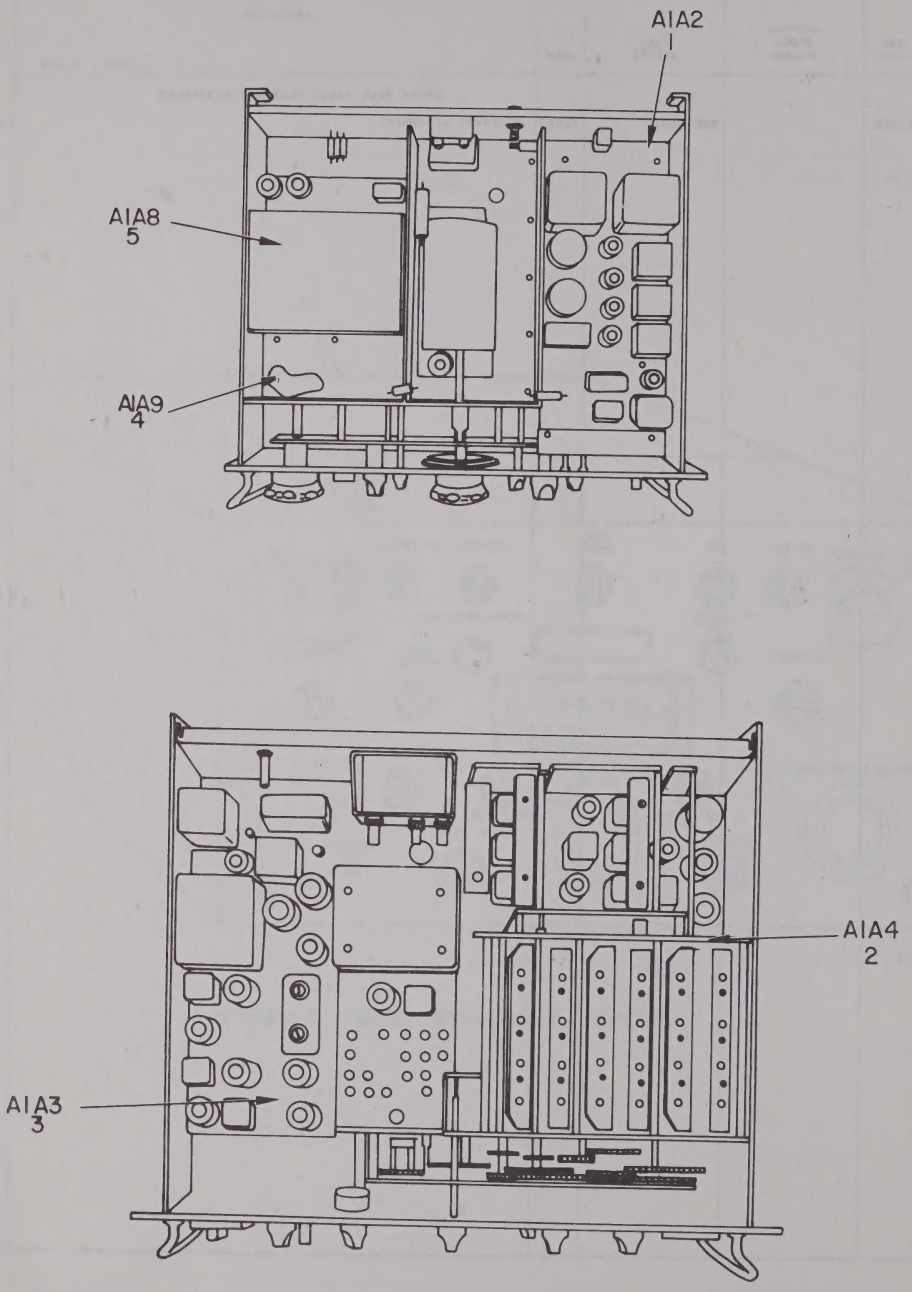


Figure 2. Receiver Assembly (A1) (Sheet 1 of 3).

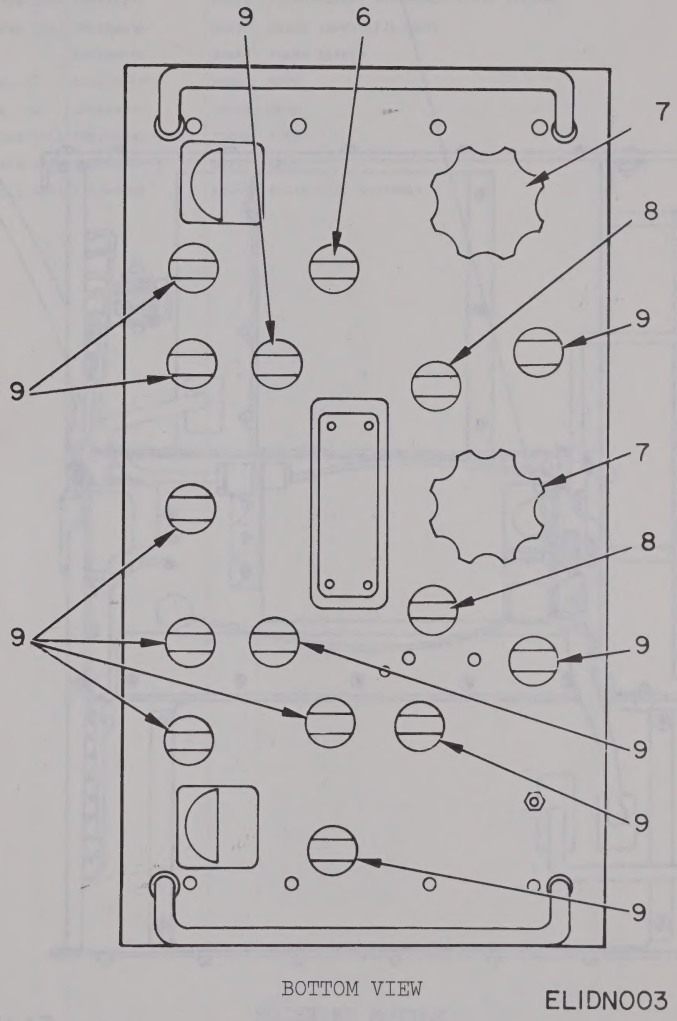


Figure 2. Receiver Assembly (A1) (Sheet 2 of 3).

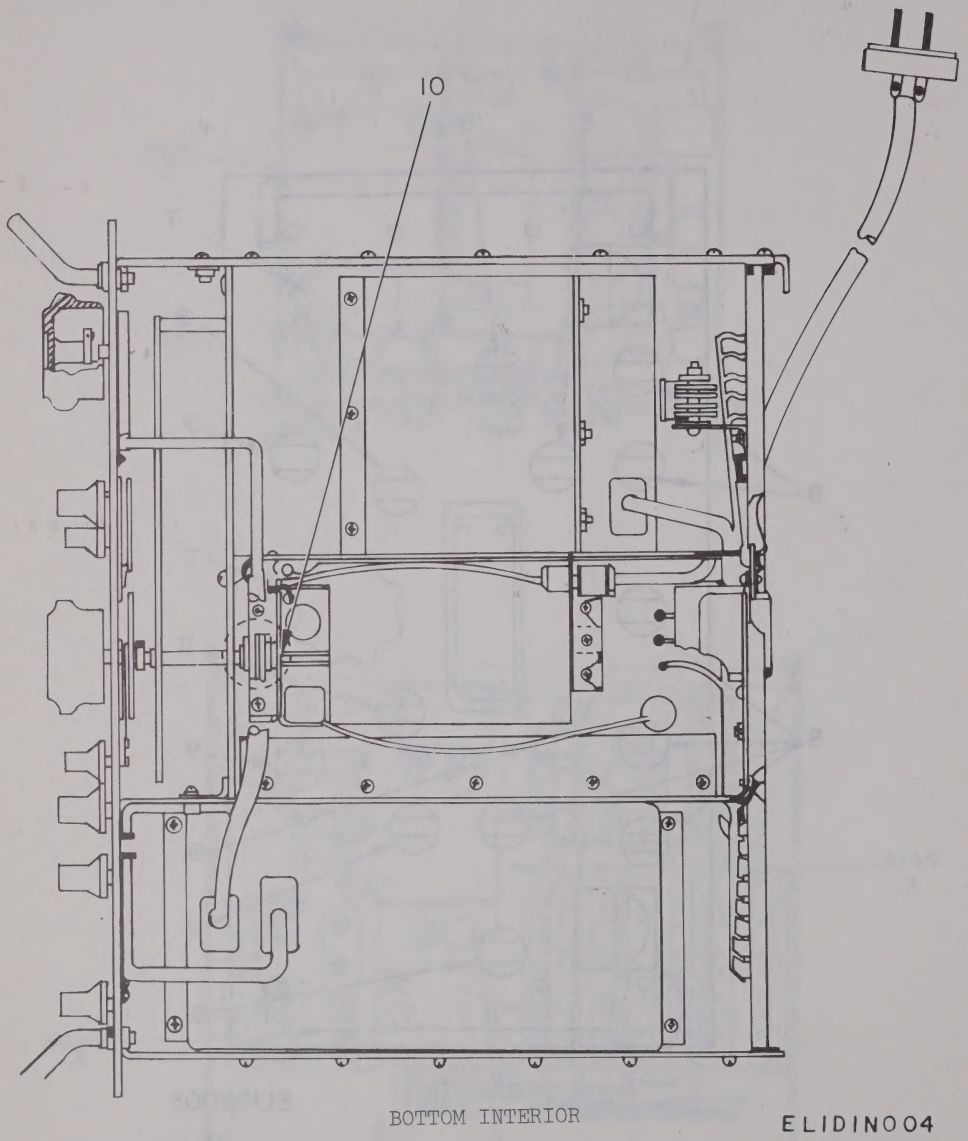


Figure 2. Receiver Assembly (A1) (Sheet 3 of 3).

(1) ILLUSTRATION (a) FIG NO.	(1) ILLUSTRATION (b) ITEM NO.	(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) FSCM	(6) DESCRIPTION USABLE ON CODE	(7) U/M	(8) QTY INC IN UNIT
						GROUP 020401 RECEIVER ASSEMBLY (A1)		
2	1	XDOFD	5820-00-694-1061	SMD248801	80063	AUDIO ASSEMBLY	EA	1
2	2	XDOFD		SMD343629	80063	AMPLIFIER,RADIO FREQUENCY	EA	1
2	3	PAOFD	5825-00-926-0224	SMD535870	80063	INTERMEDIATE FREQUENCY STRIP ASSEMBLY	EA	1
2	4	PAOFD	6130-00-946-0781	SMC536032	80063	POWER SUPPLY,FILAMENT	EA	1
2	5	XDOFD		SMD248984	80063	POWER SUPPLY	EA	1
2	6	XDOZZ	5355-00-665-1307	SMB249242-2	80063	KNOB	EA	1
2	7	XDOZZ	5355-00-668-1468	SMB249243	80063	KNOB	EA	2
2	8	PAOZZ	5355-00-669-1711	SMB249242-3	80063	KNOB	EA	2
2	9	PAOZZ	5355-00-667-9338	SMB249242-1	80063	KNOB	EA	12
2	10	PAOFD	5820-00-511-4258	SMD249007	80063	OSCILLATOR ASSEMBLY	EA	1

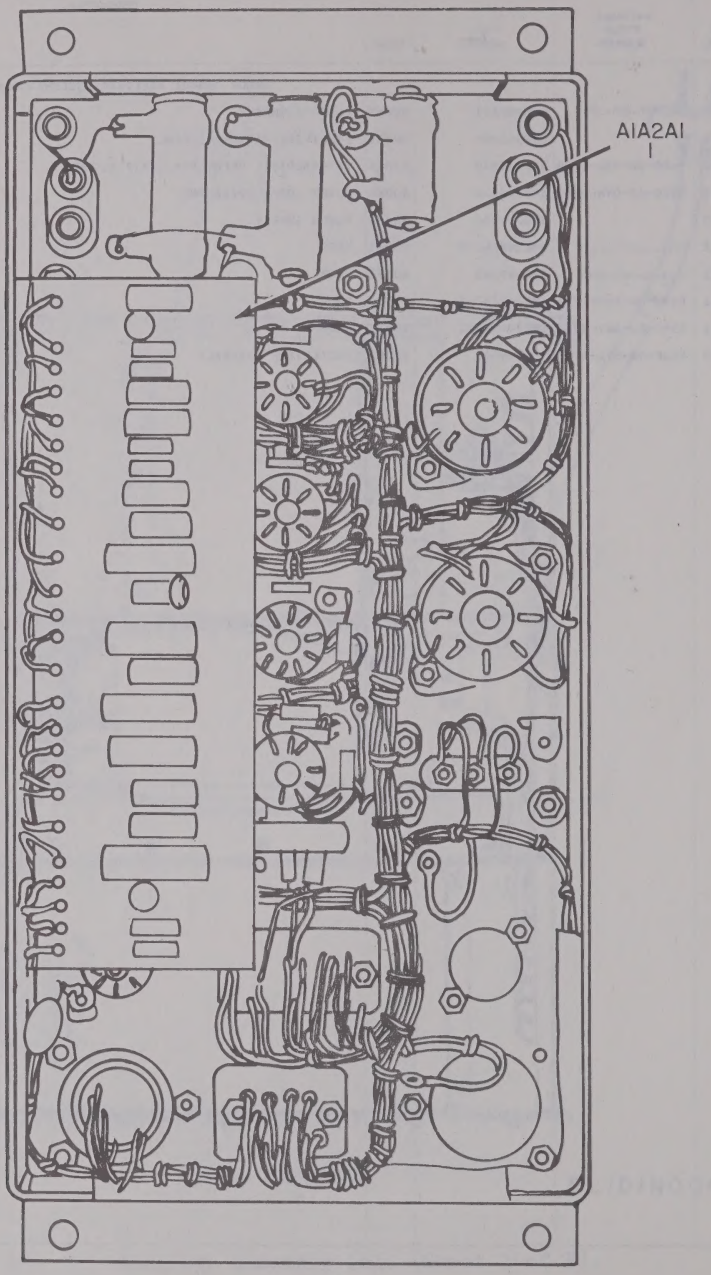
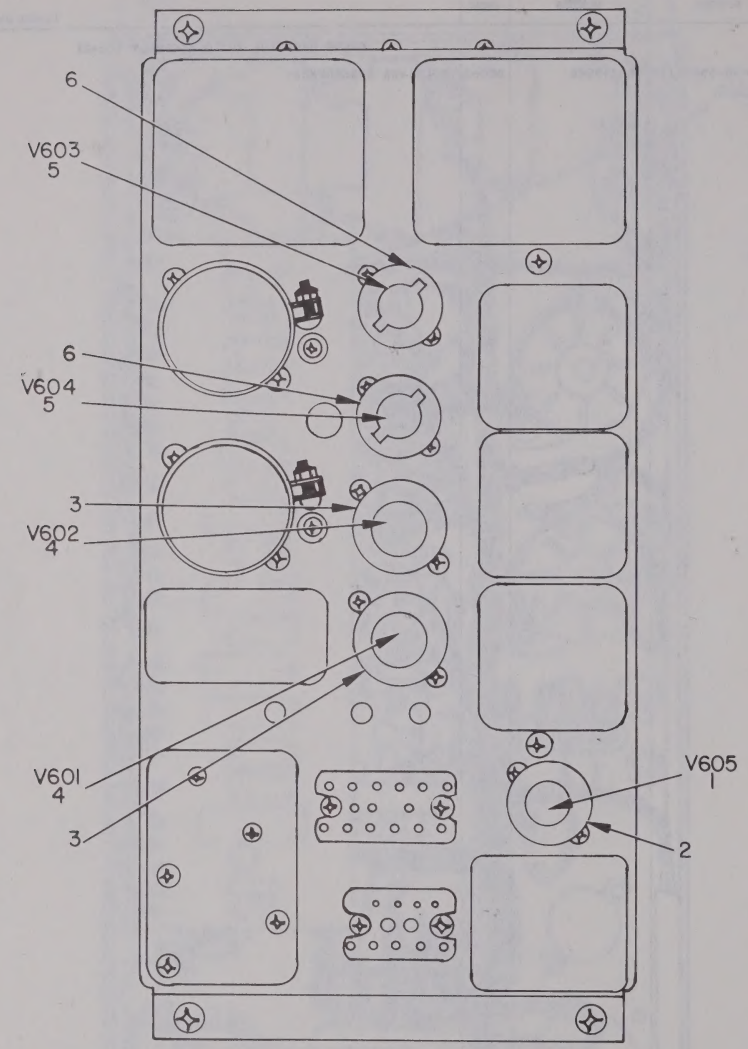


Figure 3. Audio Assembly, Bottom View (A1A2).

(1) ILLUSTRATION (a) FIG NO.	(1) ILLUSTRATION (b) ITEM NO.	(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) FSCM	(6) DESCRIPTION USABLE ON CODE	(7) U/M	(8) QTY INC IN UNIT
						GROUP 02040101 AUDIO ASSEMBLY (A1A2)		
3	1	XDOFD	5820-00-850-1115	SMC248586	80063	RECEIVER SUBASSEMBLY	EA	1



NOTE: FOR COMPLETE REFERENCE DESIGNATION PREFIX WITH A1A2.

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Figure 4. Audio Assembly, Top View (A1A2).

(1) ILLUSTRATION (a) FIG NO.	(1) ILLUSTRATION (b) ITEM NO.	(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) FSCM	(6) DESCRIPTION USABLE ON CODE	(7) U/M	(8) QTY INC IN UNIT
4	1	XDOZZ	5960-00-556-1444	OA2	81349	ELECTRON TUBE	EA	1
4	2	XDOZZ	5960-00-729-8150	SMB249207	80063	SHIELD,ELECTRON TUBE	EA	1
4	3	PAOZZ	5960-00-686-8087	MS24233-5	96906	SHIELD,ELECTRON TUBE	EA	2
4	4	PAOZZ	5960-00-262-0210	5814A	81349	ELECTRON TUBE	EA	2
4	5	PAOZZ	5960-00-188-3551	6AK6	81349	ELECTRON TUBE	EA	2
4	6	PAOZZ	5960-00-860-7709	MS24233-2	96906	SHIELD,ELECTRON TUBE	EA	2

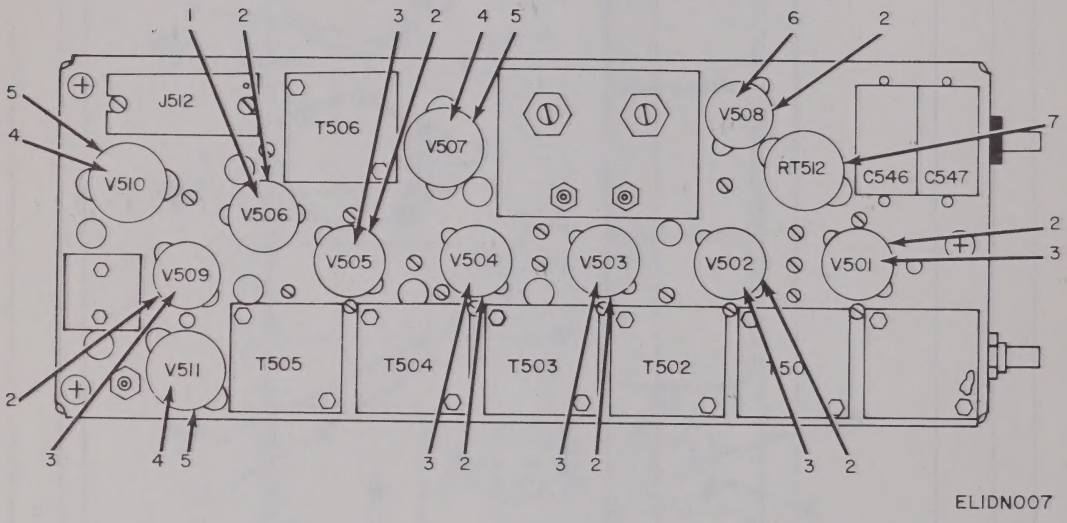


Figure 5. Intermediate Frequency Strip Assembly, Top Interior (A1A3).

(1) ILLUSTRATION (a) FIG NO.	(1) ILLUSTRATION (b) ITEM NO.	(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) FSCM	(6) DESCRIPTION / USABLE ON CODE	(7) U/M	(8) QTY INC IN UNIT
						GROUP 02040102 INTERMEDIATE FREQUENCY STRIP ASSEMBLY (A1A3)		
5	1	PAOZZ	5960-00-188-3551	6AK6	81349	ELECTRON TUBE	EA	1
5	2	PAOZZ	5960-00-860-7709	MS24233-2	96906	SHIELD,ELECTRON TUBE	EA	8
5	3	XDOZZ	5960-00-577-6186	6BJ6	81350	ELECTRON TUBE	EA	6
5	4	PAOZZ	5960-00-636-2218	6189-12AU7WA	81350	ELECTRON TUBE	EA	3
5	5	PAOZZ	5960-00-686-8087	MS24233-5	96906	SHIELD,ELECTRON TUBE	EA	3
5	6	XDOZZ	5960-00-264-2089	5749-6BA6N	81350	ELECTRON TUBE	EA	1
5	7	PAOZZ	5960-00-752-5857	MS24233-6	96906	SHIELD,ELECTRON TUBE	EA	1

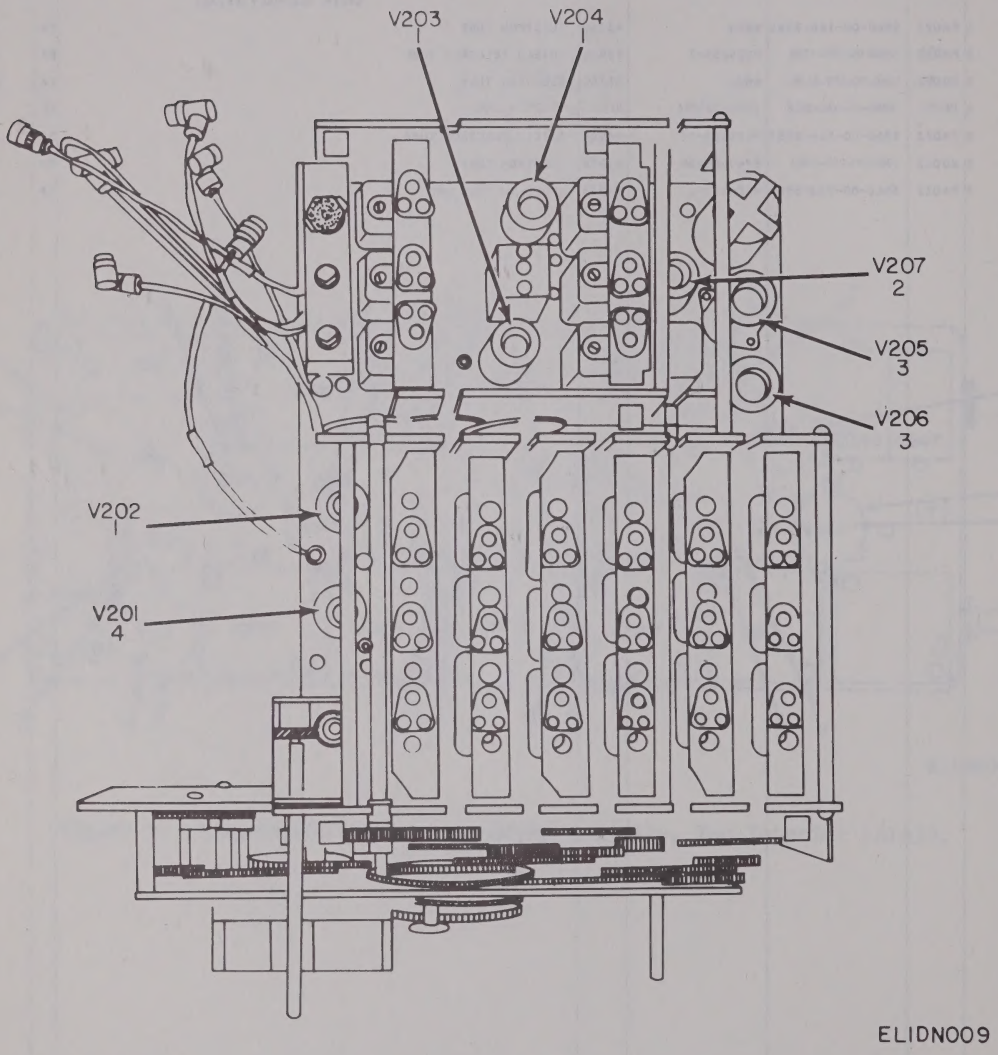


Figure 6. Amplifier, Radio Frequency (A1A4).

(1) ILLUSTRATION (a) FIG NO.	(1) ILLUSTRATION (b) ITEM NO.	(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) FSCM	(6) DESCRIPTION USABLE ON CODE	(7) U/M	(8) QTY INC IN UNIT
						GROUP 02040103 AMPLIFIER,RADIO FREQUENCY		
						(A1A4)		
6	1	PAOZZ	5960-00-557-6780	6C4WA	81349	ELECTRON TUBE	EA	3
6	2	PAOZZ	5960-00-262-1357	5654-6AK5W	81349	ELECTRON TUBE	EA	1
6	3	PAOZZ	5960-00-262-0210	5814A	81349	ELECTRON TUBE	EA	2
6	4	PAOZZ	5960-00-985-8987	6DC6	81349	ELECTRON TUBE	EA	1

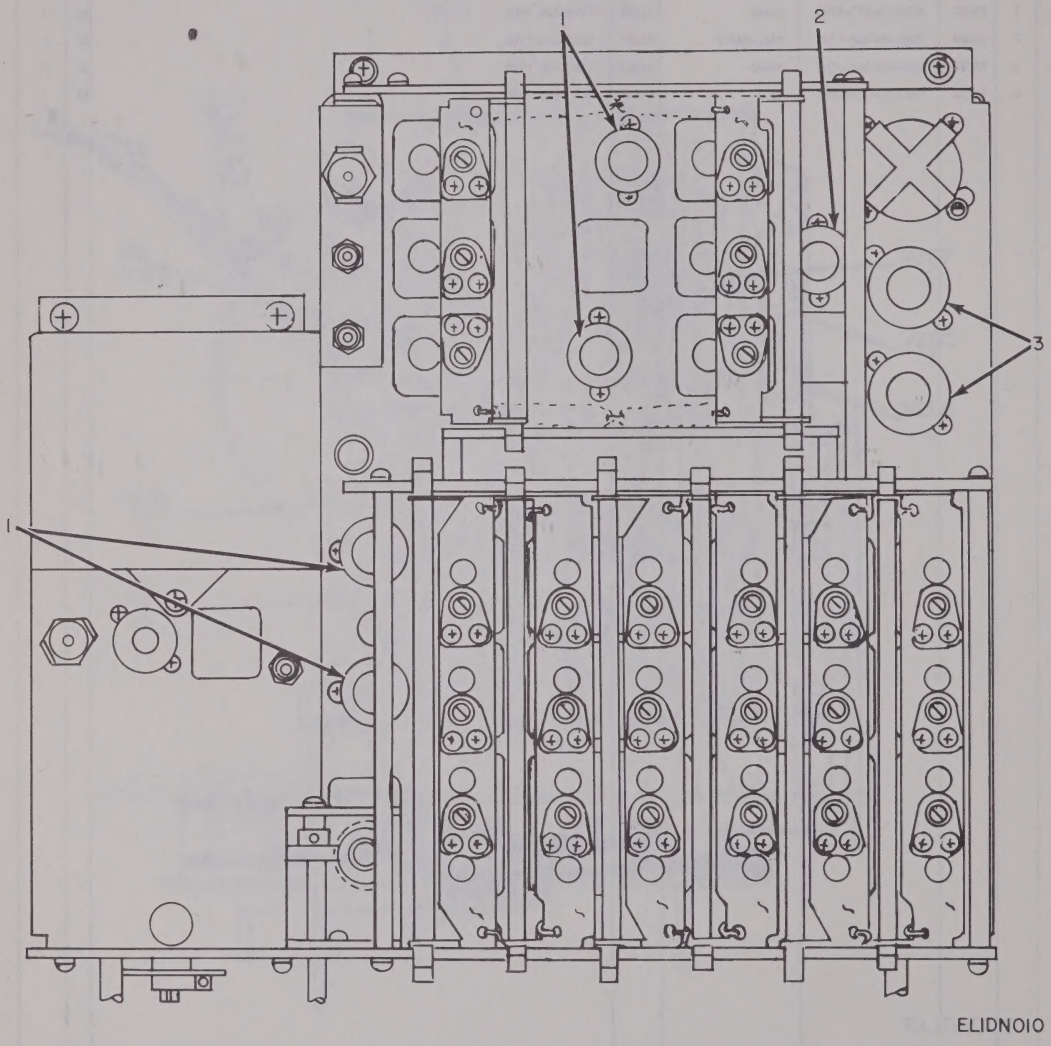
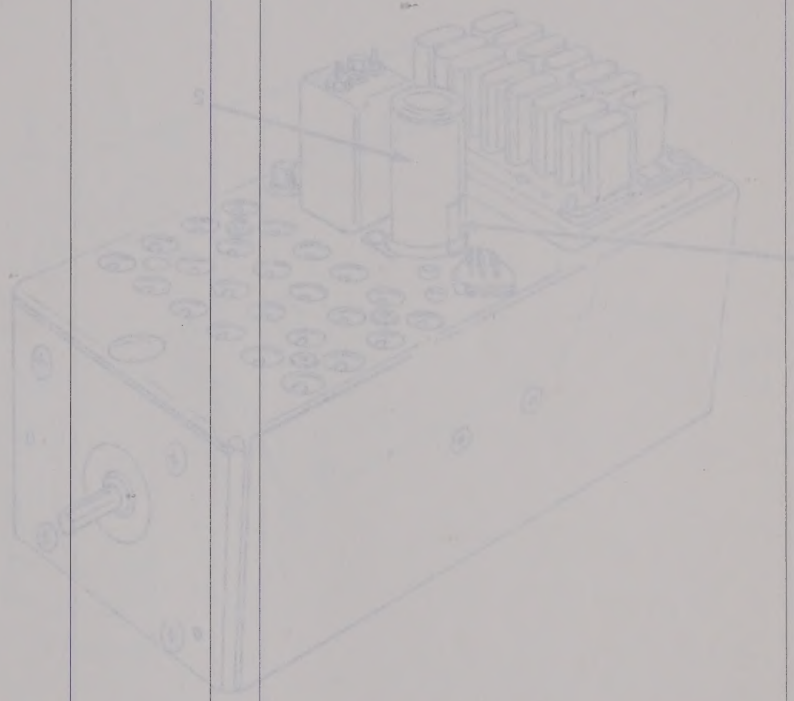
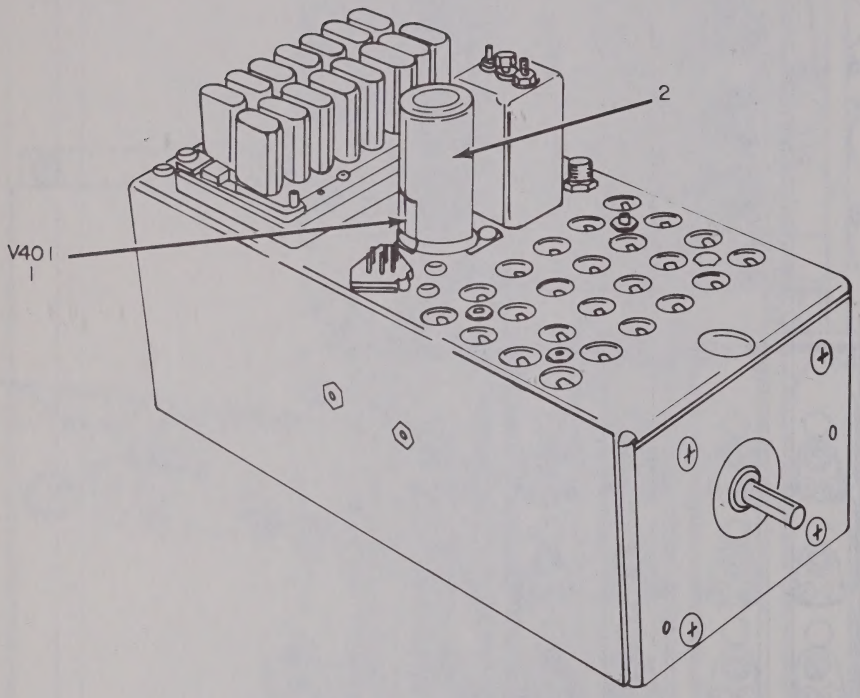


Figure 7. Amplifier, Radio Frequency, Top View (A1A4).

(1) ILLUSTRATION (a) FIG NO.	(1) ILLUSTRATION (b) ITEM NO.	(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) FSCM	(6) DESCRIPTION USABLE ON CODE	(7) U/M	(8) QTY INC IN UNIT
7	1	PAOZZ	5960-00-860-7709	MS24233-2	96906	SHIELD, ELECTRON TUBE	EA	4
7	2	PAOZZ	5960-00-686-8119	MS24233-1	96906	SHIELD, ELECTRON TUBE	EA	1
7	3	PAOZZ	5960-00-870-8262	MS24232-5	96906	SHIELD, ELECTRON TUBE	EA	2





ELIDNO11

Figure 8. Oscillator Assembly, Top View (A1A5).

(1) ILLUSTRATION (a) FIG NO.	(1) ILLUSTRATION (b) ITEM NO.	(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) FSCM	(6) DESCRIPTION USABLE ON CODE	(7) U/M	(8) QTY INC IN UNIT
						GROUP 02040104 OSCILLATOR ASSEMBLY (A1A5)		
8	1	PAOZZ	5960-00-262-1357	5654-6AK5W	81349	ELECTRON TUBE	EA	1
8	2	PAOZZ	5960-00-686-8119	MS25233-1	96906	SHIELD, ELECTRON TUBE	EA	1

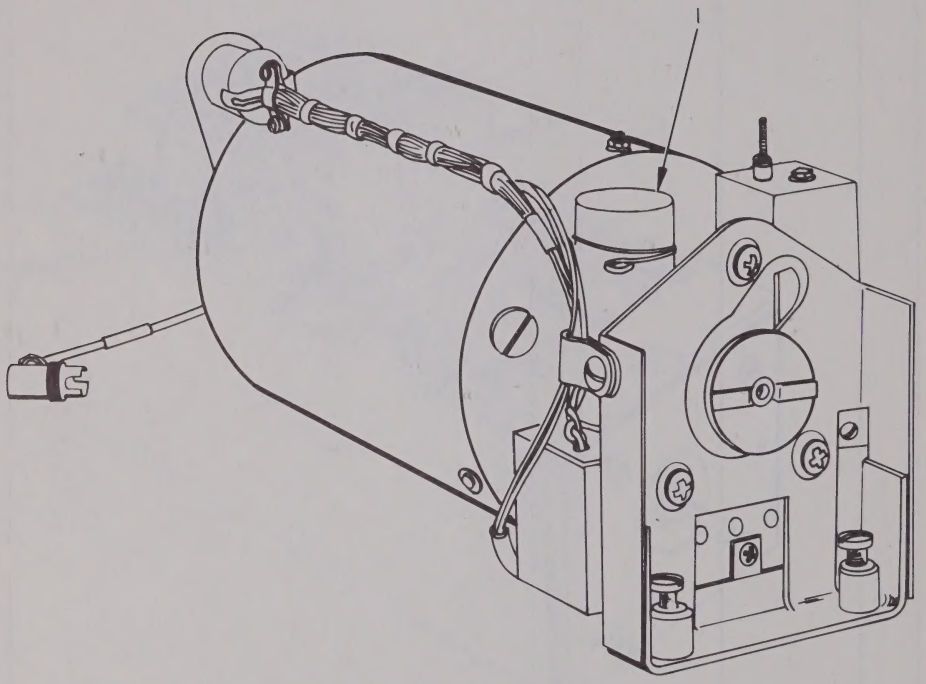


Figure 9. Oscillator, Radio Frequency, Top View (A1A6).

(1) ILLUSTRATION (a) FIG NO.	(1) ILLUSTRATION (b) ITEM NO.	(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) FSCM	(6) DESCRIPTION USABLE ON CODE	(7) U/M	(8) QTY INC IN UNIT
						GROUP 02040105 OSCILLATOR,RADIO FREQUENCY		
						(A1A6)		
9	1	PAOZZ	5960-00-577-6135	SMB114043	80063	SHIELD,ELECTRON TUBE	EA	1

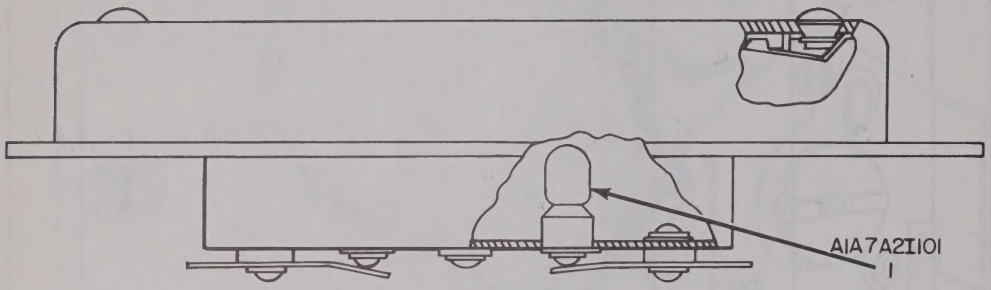


Figure 10. Panel Assembly, Front, Housing Assembly (A1A7).

(1) ILLUSTRATION (a) FIG NO.	(1) ILLUSTRATION (b) ITEM NO.	(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) FSCM	(6) DESCRIPTION USABLE ON CODE	(7) U/M	(8) QTY INC IN UNIT
						GROUP 02040106 PANEL ASSEMBLY,FRONT		
						(A1A7)		
10	1	PAOZZ	6240-00-155-7857	MS25237-328	96906	LAMP,INCANDESCENT	EA	1

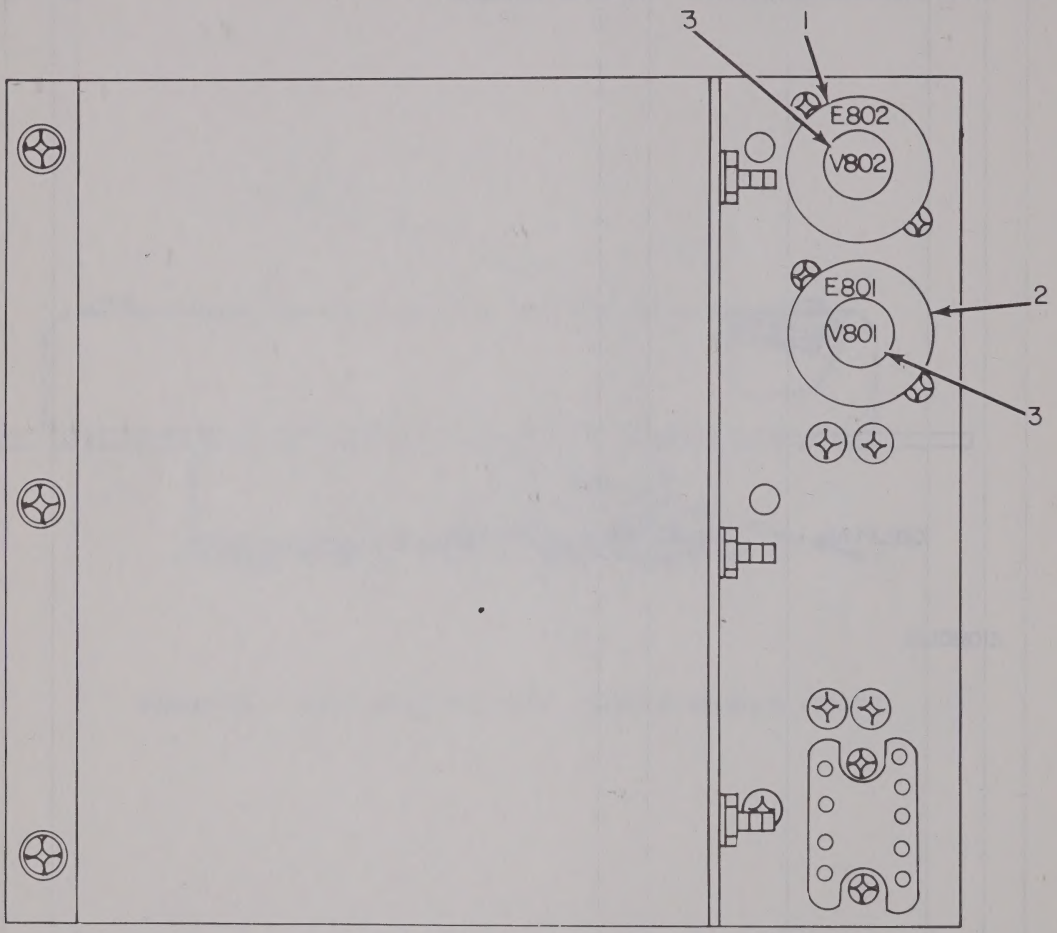


Figure 11. Power Supply (A1A8).

(1) ILLUSTRATION (a) FIG NO.	(1) ILLUSTRATION (b) ITEM NO.	(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) FSCM	(6) DESCRIPTION USABLE ON CODE	(7) U/M	(8) QTY INC IN UNIT
						GROUP 02040107 POWER SUPPLY (A1A8)		
11	1	PAOZZ	5960-00-870-8262	MS24232-5	96906	SHIELD, ELECTRON TUBE	EA	1
11	2	PAOZZ	5960-00-824-7550	MS24232-2	96906	SHIELD, ELECTRON TUBE	EA	1
11	3	PAOZZ	5960-00-262-0221	26Z5W	81349	ELECTRON TUBE	EA	2

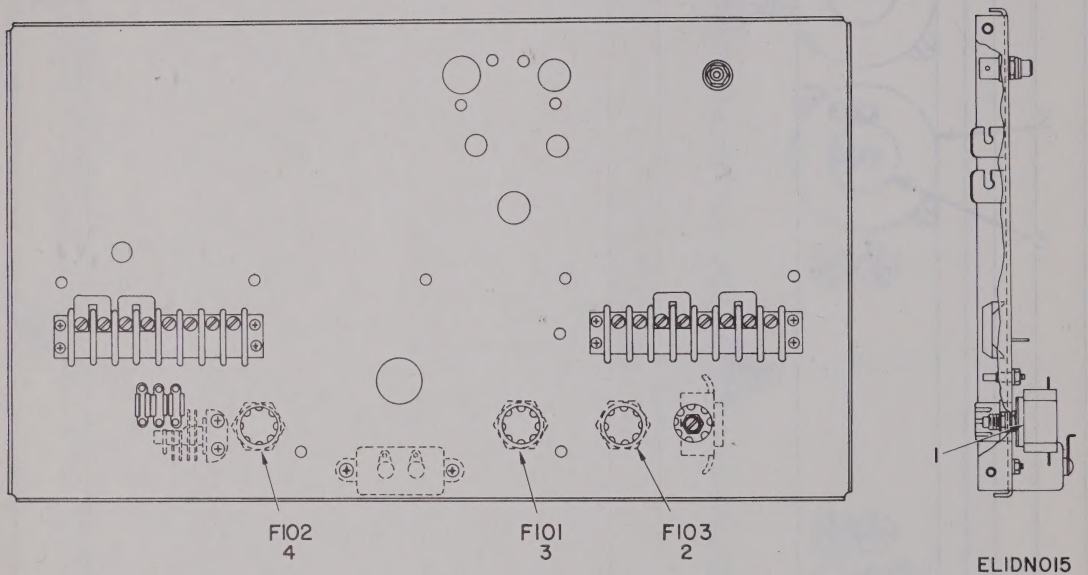


Figure 12. Panel Assembly, Rear View (A1A10).

(1) ILLUSTRATION (a) FIG NO.	(1) ILLUSTRATION (b) ITEM NO.	(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) FSCM	(6) DESCRIPTION USABLE ON CODE	(7) U/M	(8) QTY INC IN UNIT
						GROUP 02040109 PANEL ASSEMBLY,REAR		
12	1	XDOZZ		1220-02	78191	KNOB	EA	1
12	2	XDOZZ		MS90078-4	96906	FUSE,CARTRIDGE	EA	1
12	3	XDOZZ		MS90078-27-1	96906	FUSE,CARTRIDGE	EA	1
12	4	PAOZZ	5920-00-504-8634	MS90078-20	96906	FUSE,CARTRIDGE	EA	1

NOTE: LATEST NATIONAL STOCK NUMBER ASSIGNMENTS ARE INCLUDED AT END OF INDEX

STOCK NUMBER	FIG. NO.	ITEM NO.
6240-00-155-7857	10	1
5960-00-188-3551	4	5
5960-00-188-3551	5	1
5960-00-262-0210	4	4
5960-00-262-0210	6	3
5960-00-262-0221	11	3
5960-00-262-1357	6	2
5960-00-262-1357	8	1
5920-00-504-8634	12	4
5820-00-511-4258	2	10
5960-00-557-6780	6	1
5960-00-577-6135	9	1
5960-00-636-2218	5	4
5355-00-667-9338	2	9
5355-00-669-1711	2	8
5960-00-686-8087	4	3
5960-00-686-8087	5	5
5960-00-686-8119	7	2
5960-00-686-8119	8	2
5960-00-752-5857	5	7
5820-00-850-1115	3	1
5960-00-870-8262	7	3
5960-00-870-8262	11	1
5825-00-926-0224	2	3
6130-00-946-0781	2	4
5960-00-985-8987	6	4

PART NUMBER	FSCM	FIG. NO.	ITEM NO.
MS24232-2	96906	11	2
MS24232-5	96906	7	3
MS24232-5	96906	11	1
MS24233-1	96906	7	2
MS24233-1	96906	8	2
MS24233-2	96906	4	6
MS24233-2	96906	5	2
MS24233-2	96906	7	1
MS24233-5	96906	4	3
MS24233-5	96906	5	5
MS24233-6	96906	5	7
MS25237-328	96906	10	1
MS90078-20	96906	12	4
MS90078-27-1	96906	12	3
MS90078-4	96906	12	2
OA2	81349	4	1
SMB114043	80063	9	1
SMB249207	80063	4	2
SMB249242-1	80063	2	9
SMB249242-2	80063	2	6
SMB249242-3	80063	2	8
SMB249243	80063	2	7
SMC248986	80063	3	1
SMC536032	80063	2	4
SMD248801	80063	2	1
SMD248984	80063	2	5
SMD249007	80063	2	10
SMD343619	80063	1	1
SMD343629	80063	2	2
SMD535870	80063	2	3
1220-02	78189	12	1
26Z5W	81349	11	3
5654-6AK5W	81349	6	2
5654-6AK5W	96906	8	1
5749-6BA6N	81350	5	6
5814A	81349	4	4
5814A	81349	6	3
6AK6	81349	4	5
6AK6	81349	5	1
6BJ6	81350	5	3
6C4WA	81349	6	1
6DC6	81349	6	4
6189-12AU7WA	81350	5	4

LATEST NATIONAL STOCK NUMBER ASSIGNMENTS

STOCK NUMBER	FIG. NO.	ITEM NO.
5960-00-264-2089	5	6
5960-00-556-1444	4	1
5960-00-577-6186	5	3
5355-00-665-1307	2	6
5355-00-668-1468	2	7
5820-00-694-1061	2	1
5960-00-729-8150	4	2
5960-00-824-7550	11	2
5960-00-860-7709	4	6
5960-00-860-7709	5	2
5960-00-860-7709	7	1

RECOMMENDED CHANGES TO EQUIPMENT TECHNICAL MANUALS

SOMETHING WRONG WITH THIS MANUAL?

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Stateside, N.J. 07703

DATE 10 July 1975

PUBLICATION NUMBER	DATE	TITLE
TM 11-5840-340-12	23 Jan 74	Radar Set AN/PPS-76

BE EXACT. . .PIN-POINT WHERE IT IS

PAGE NO.	PARAGRAPH	FIGURE NO.	TABLE NO.
2-25	2-28		
3-10	3-3		3-1
5-6	5-8		
		F03	

IN THIS SPACE TELL WHAT IS WRONG AND WHAT SHOULD BE DONE ABOUT IT:

Recommend that the installation antenna alignment procedure be changed throughout to specify a 2° IFF antenna lag rather than 1°.

REASON: Experience has shown that with only a 1° lag, the antenna servo system is too sensitive to wind gusting in excess of 25 knots, and has a tendency to rapidly accelerate and decelerate as it hunts, causing strain to the drive train. Hunting is minimized by adjusting the lag to 2° without degradation of operation.

Item 5, Function column. Change "2 db" to "3db."

REASON: The adjustment procedure for the TRANS POWER FAULT indicator calls for a 3 db (500 watts) adjustment to light the TRANS POWER FAULT indicator.

Add new step f.1 to read, "Replace cover plate removed in step e.1, above."

REASON: To replace the cover plate.

Zone C 3. On J1-2, change "+24 VDC to "+5 VDC."

REASON: This is the output line of the 5 VDC power supply. + 24 VDC is the input voltage.

TYPED NAME, GRADE OR TITLE, AND TELEPHONE NUMBER
SSG I. M. DeSpiritof 999-1776

SIGN HERE: SSG I. M. DeSpiritof

DA FORM 1 AUG 74 2028-2 (TEST)

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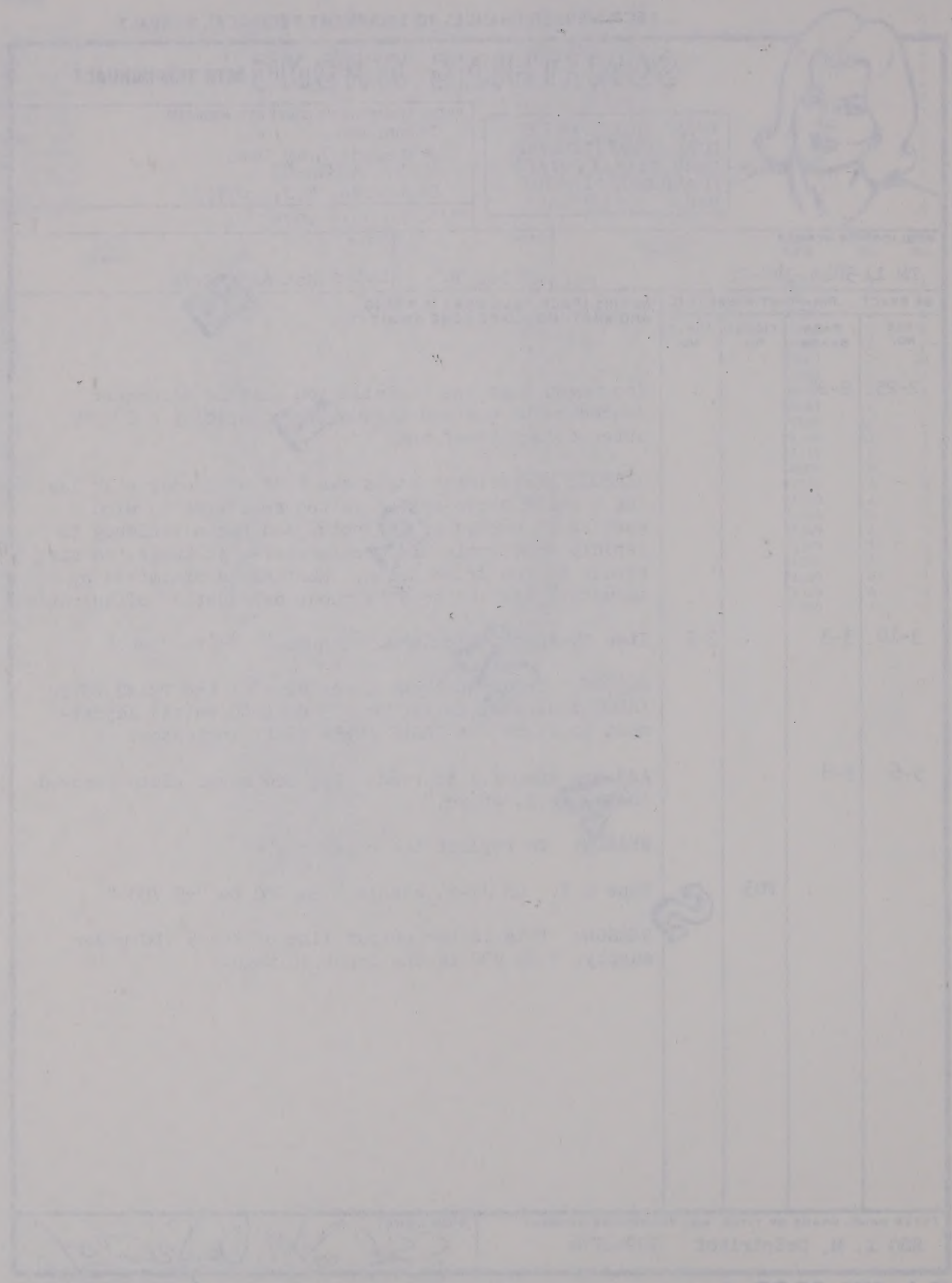
HISA 1686-75

TEAR ALONG DOTTED LINE



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SHAD (3)
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29–136
NG: None
USAR: None
For explanation of abbreviations used, see AR 310–50.

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